

PRODUCT SPECIFICATION

Rechargeable Lithium Ion Cell
Model : HW 38120HP 8Ah/3.2V

Zhejiang Xinghai Energy Technology Co., Ltd.

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1. Scope

This specification describes the type and size, performance, technical characteristics, warning and caution of the lithium ion rechargeable cell. The specification only applies to HW 38120HP cell supplied by Zhejiang Xinghai Energy Technology Co., Ltd.

2. Definition

2.1 Rated capacity:

Rated capacity =8Ah, the capacity obtained when a cell is discharged at 2-hour rate to voltage 2.5 V at $25 \pm 2.5^{\circ}\text{C}$.

2.2 Standard charge method:

At $25 \pm 2.5^{\circ}\text{C}$, charged to 3.65V at a constant current of 3C, and then, charged with constant voltage of 3.65V until the charged current drops below 0.01C.

2.3 Standard discharge method:

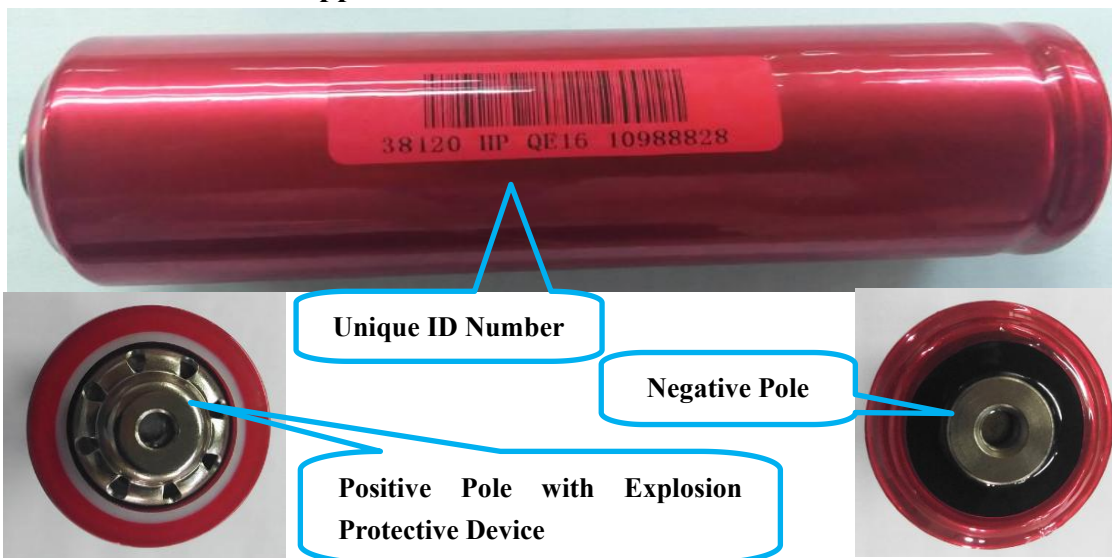
At $25 \pm 2.5^{\circ}\text{C}$, discharged to 2.5 V at a constant current of 5C.

3. Cell type, bar code, appearances, and dimensions

3.1 Cell type

HW 38120HP

3.2 Cell bar code and appearances



3.3 Cell dimensions:



4. Cell specification (fresh cell tested at $25 \pm 2.5^{\circ}\text{C}$, using standard charge and discharge unless otherwise specified)

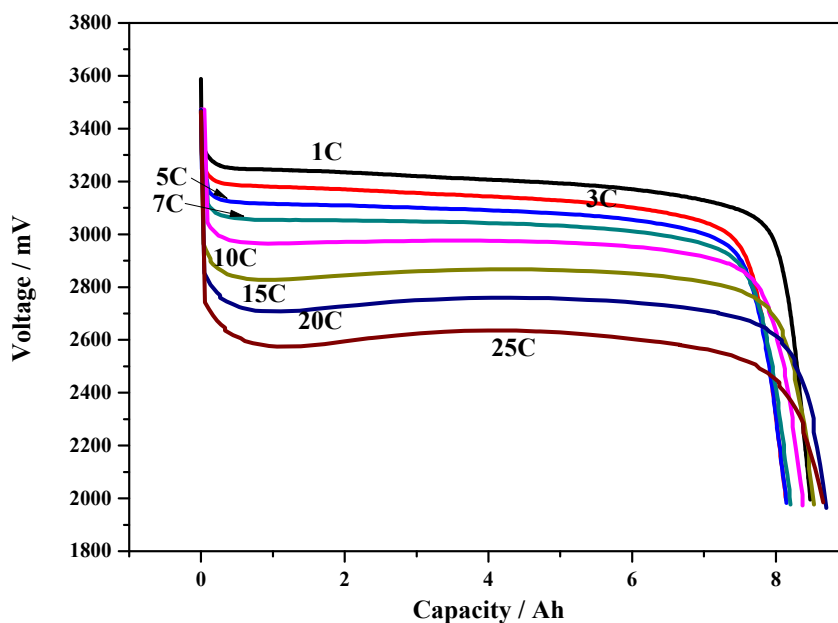
ITEM	SPECIFICATION	
Nominal capacity	8Ah @ 0.5C	
Minimum capacity	7.8Ah @ 0.5C	
Nominal voltage	3.2V	
Max Charging voltage	$3.65 \pm 0.05 \text{ V}$	
Discharge ending voltage	$2.5 \pm 0.05 \text{ V}$	
Charge current	Standard charge: 3C Max charge: 10C when $T \geq 10^{\circ}\text{C}$ Max charge: 3C when $10^{\circ}\text{C} \geq T \geq 0^{\circ}\text{C}$ Max charge: 0.1C when $0^{\circ}\text{C} \geq T \geq -10^{\circ}\text{C}$	
Discharge current	Standard discharge: 5C Max discharge: 15C Max instant discharge: 30C	
Recommended charge & discharge cell surface temperature	Charge: $0 \sim 45^{\circ}\text{C}$ Discharge: $-20 \sim 60^{\circ}\text{C}$	
Maximum allowable charge and discharge cell surface temperature. Charging and discharging at these conditions will shorten cell cycle life.	Charge: 60°C Discharge: 75°C	
Storage performance	25°C, 100%SOC, 28d capacity retention	$\geq 7.5\text{Ah}$
	25°C, 100%SOC, 28d capacity recovery	$\geq 7.7\text{Ah}$
Storage requirements	Less than 1 year: $-20 \sim 25^{\circ}\text{C}$	
	Less than 3 months: $-20 \sim 45^{\circ}\text{C}$	
	30%~60%SOC, no water condensation	
Internal resistance	$\leq 2.5\text{m}\Omega$ (AC Impedance, 1000HZ)	
Cell dimension	Height: 136 mm Max Diameter: 38.5mm Max	
Weight	$310 \pm 10 \text{ g}$	

5. Technical characteristics

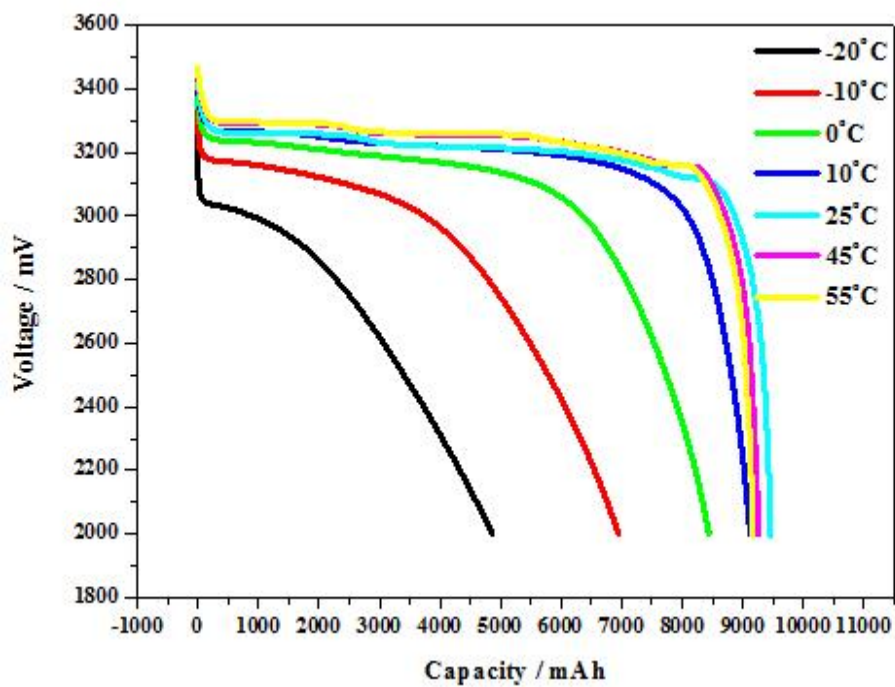
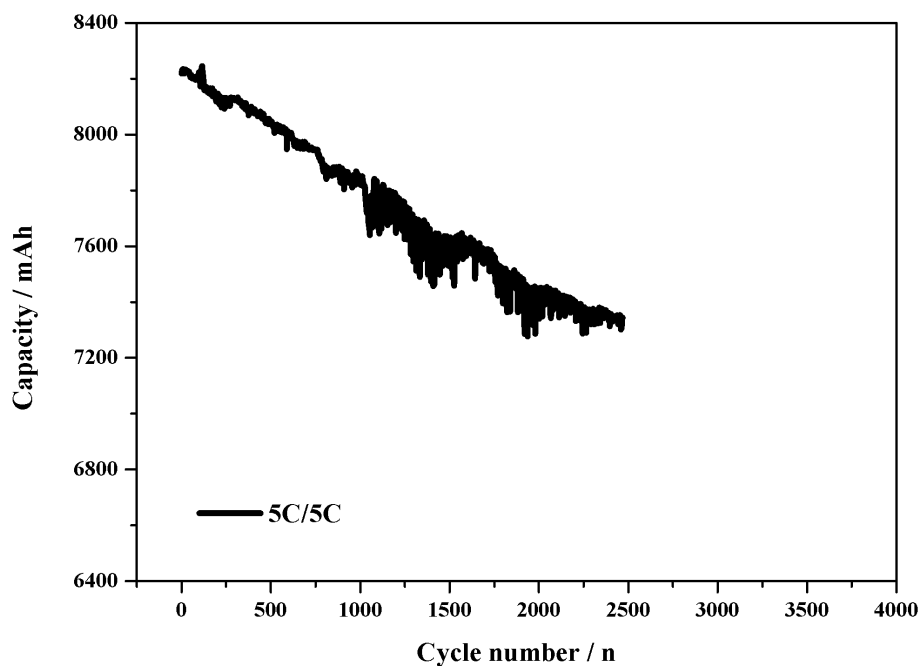
5.1 Electronic performance (fresh cell tested at $25 \pm 2.5^{\circ}\text{C}$, standard charge and discharge unless otherwise specified)

NO.	ITEM	CRITERION
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5.1.1	Discharge rate capability	discharge capacity at 5C	$\geq 7.7\text{Ah}$
		discharge capacity at 10C	$\geq 7.6\text{Ah}$
		discharge capacity at 15C	$\geq 7.2\text{Ah}$
5.1.2	Cycle life	discharge capacity of 3000 th cycle @ 100% DOD	$\geq 6.4\text{Ah}$
5.1.3	High-Low temperature discharge performance (0.5C discharge)	discharge capacity at -10°C	$\geq 4.8\text{Ah}$
		discharge capacity at 0°C	$\geq 6\text{Ah}$
		discharge capacity at 60°C	$\geq 7.8\text{Ah}$



C-Rate	Medium Voltage/mV	Temperature Rise/°C
1C	3204	4.8
3C	3142	6.8
5C	3090	9.4
7C	3042	12.3
10C	2974	18.4
15C	2867	25.4
20C	2760	29
25C	2635	34.8



5.2 Environmental and safety characteristics

ITEM	TEST METHOD	CRITERION
5.2.1 Over discharge	Under the battery discharge to the cut-off voltage, then discharge with 0.1C, until the voltage of battery is zero.	No explosion, no fire, no leakage
5.2.2 Over charge	After the battery fully charge, overcharge with 0.5C for one hour.	No explosion, no fire

5.2.3 reverse charge	After the battery fully charge, with 1/6C reverse current constant current charging for 8h.	No explosion, no fire, no leakage
5.2.4 130°C high temperature	After the battery is fully charged, the battery is placed in the oven for 3°C ~ 7°C / min heating rate, the temperature rose to 130 °C after the start time, and (130 ± 2) °C temperature range of security within 1h.	No explosion, no fire, no leakage
5.2.5 High and low temperature impact	When the battery is fully charged, shelved at -40°C for 1h, then shelved 1h at 85 °C, do such cycle for 32 times, then remove under room temperature for 6h.	No explosion, no fire, no leakage
5.2.6 Vibration	When the battery is fully charged, put the battery on the vibration table of amplitude 2mm, frequency 10Hz-30Hz for one hour.	No explosion, no fire, no leakage, no deformation.
5.2.7 Free fall drop	After the battery fully charge, let the battery fall from a height of 1.0m to the hard wood with thickness of 20mm, each surface for once.	No explosion, no fire
5.2.8 Soaking	After the battery fully charged, the battery was sink at room temperature, depth will be subject to immersion cell surface within 24 h, then take out under room temperature for 6 h.	No explosion, no fire, no leakage
5.2.9 Extrusion	After the battery is fully charged, the battery surface with special equipment was squeezed until the batteries dimensions changed to 1 ~ 3mm.	No explosion, no fire
5.2.10 Short circuit	When the battery is fully charged, with the internal resistance of not more than 50mΩ wires connecting to the battery positive and negative extremes for 1h.	No explosion, no fire
5.2.11 Constant temperature/humidity/heat	After the battery fully charged the in the relative humidity of 90% ~ 95% of the constant temperature and humidity box, duration of 48 h, then take out under room temperature for 6 h.	No explosion, no fire, no leakage
5.2.12 Nail	A nail (diameter : 2.5~5mm) is penetrated vertically through the center of the fully charged cells.	No explosion, no fire

5.2.13 Impact	The sample cell is placed on a flat smooth surface. A 15.8 ± 0.1 mm diameter bar is to be placed across the center of the sample. A 9.1kg mass is to be dropped from a height of 61cm at the intersection of the bar and sample in a controlled manner using a near frictionless, vertical sliding track or channel with minimal drag on the falling mass.	No explosion, no fire
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6. Warning in handling the lithium-ion cell

Don't immerse the cell in water;
 Don't use and leave the cell near a heat source such as fire or heater;
 When charging, use a cell charger specifically for that purpose;
 Don't reverse the positive and negative terminals;
 Don't discard the cell in fire or heater;
 Don't connect the cell to an electrical outlet directly;
 Don't discard the cell in fire or heater;
 Don't connect the positive and negative terminal directly with metal objects;
 Don't transport and store the cell together with metal objects such as necklaces, hairpins;
 Don't directly solder the cell;
 Don't pierce the cell with a nail or other sharp object.
 Don't leave the cell with low SOC for long time, it should keep the cell with around 50% for long term storage (less than 6 months). Should charge the cell to 50% SOC after each 6 months.

7. Shipping and storage

7.1 Shipping

The outer packaging should be firm enough, waterproof, and have a certain heat insulation effect; The interior should be filled with buffer materials, so as to avoid safety accidents caused by collisions during transportation of the battery. Cells should be kept SOC around 30-70%SOC during the time.

7.2 Long time storage

1) Storage conditions: keep the place clean and dry; Keep the cell terminals clean and free of dirt; Do not place heavy debris and liquid containers on the cell; The storage place should be free from inflammable, explosive, toxic and other chemicals and other corrosive gases, free from strong mechanical vibration and impact, and avoid strong electromagnetic field and sunlight. Recommended storage conditions are as follows:
 2) If the cell is stored for long time, it should be carried out under the conditions specified in "4.Cell specification-storage requirements", and the cell should be charged and discharged every 3 months.

8. Warranty

- 1) The cells have 1 year quality assurance since the departure of the factory (otherwise stipulated in the contract shall prevail).
- 2) The company is not responsible for any problems caused by the combination of the circuit, battery pack and charger.
- 3) The company does not guarantee the quality of defective cells produced by customers during the battery assembly process after shipment.
- 4) The company does not assume any responsibility for any problems arising out of operation in violation of safety rules.