

# PostMount 1-A for XL Panel Installation Guide

Code-Compliant Planning and Installation Guide V1.0

Complying with AS/NZS1170.2: 2011 ADMT 4-2016



## 1. Introduction

Clenergy PV-ezRack PostMount 1-A for XL Panel (up to 2100 x 1100 mm) is a ground mounting system suitable for large scale commercial and utility scale installations. PV-ezRack PostMount 1-A for XL Panel has been developed to fit any PV module in the outdoors and uneven ground areas. PV-ezRack PostMount 1-A for XL Panel have good compatibility for the different region via the angle adjustment (10°~60°). Using high quality engineered components PostMount 1-A for XL Panel saves developers and installers, time and money when delivering large scale projects.

Please review this manual thoroughly before installing PostMount 1-A for XL Panel. This manual provides the following contents:

- (1) Installation planning;
- (2) Installation instructions.

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The PV-ezRack PostMount 1-A for XL Panel parts, when installed in accordance with this guide, will be structurally adequate and meet the AS/NZS1170.2:2011 Admt 4-2016 standard. During installation, and especially when working on the ground, please comply with the appropriate occupational health and safety regulations. Please also pay attention to other relevant regulations in your local region. Please check that you are using the latest version of the installation manual by contacting Clenergy via email on [www.clenergy.com.cn](mailto:www.clenergy.com.cn) or contacting your local distributor.

### The installer is solely responsible for:

- Complying with all applicable local or national building codes, including any updates that may supersede this manual;
- Ensuring that PV-ezRack and other products are appropriate for the particular installation and the installation environment;
- Using only PV-ezRack parts and installer supplied parts as specified by PV-ezRack project plan (substitution of parts may void the warranty and invalidate the letter of certification);
- Recycling: Recycle: according to the local relative statute;
- Ensuring that there are no less than two professionals working on panel installation;
- Ensuring the installation of related electrical equipment is performed by licenced electricians;
- Ensuring safe installation of all electrical aspects of the PV array, including providing adequate earth bonding of the PV array and PV-ezRack® PostMount components as required in AS/NZS 5033-2014 ADMT 2 2-2018.

# Tools & Components

## 2. Tools & Components

### 2.1 Tools

#### Tools



Allen Key 6 mm



Spanner



Torque Wrench



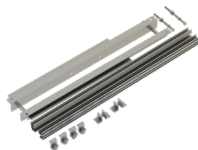
5m Tape

### 2.2 Components

#### Components



**C-U/30/46-G**  
Universal Clamp



**ER-AP-PM1/A-LP**  
PostMount 1-A Kit



**ER-P-83/2400**  
Pole

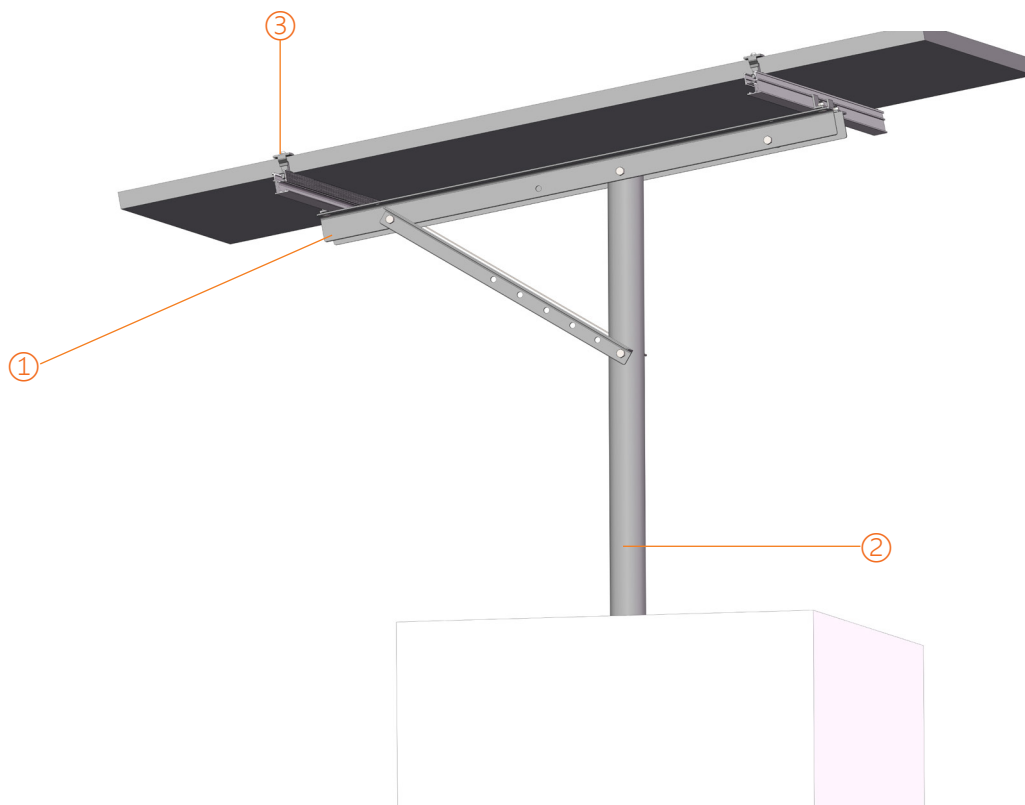


**EZ-GL-ST**  
Grounding Lug

# System Overview

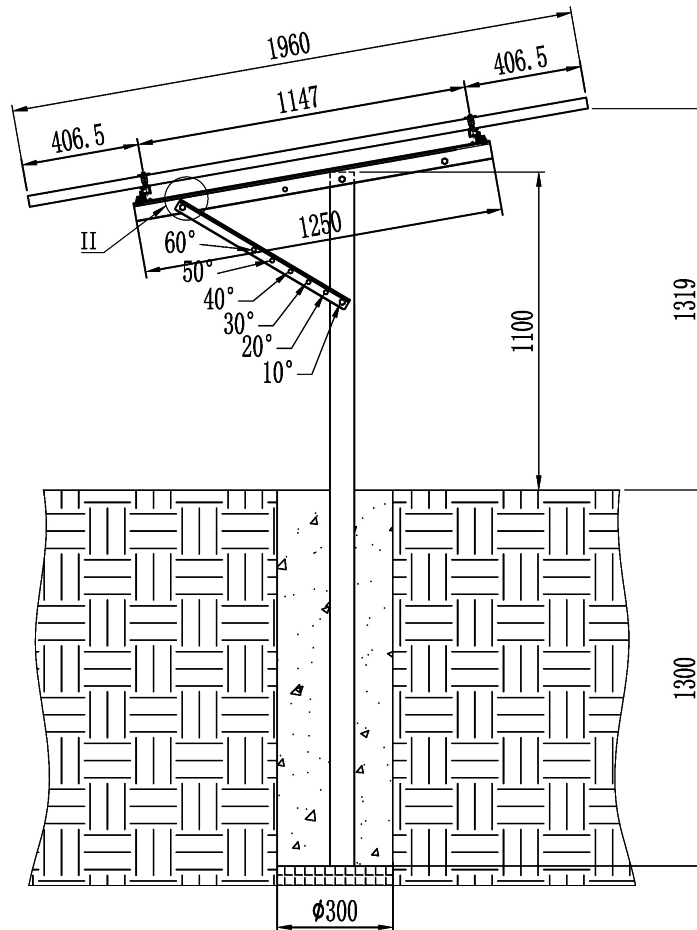
## 3. System Overview

### 3.1 Overview of PV-ezRack PostMount 1-A for XL Panel



- ① PostMount 1-A Ki
- ② Pole
- ③ Universal Clamp

**Side view drawing of PV-ezRack PostMount 1-A for XL Panel is shown below. The panels tilt angle and embedment depth below are for reference only. Please refer to Certificate Letter to obtain the certified max panels tilt angle and min embedment depth for different wind regions and different soil types.**



## 3.2 Precautionary Measures for Stainless-Steel Fastener Installation

Improper operation may lead to the deadlock of bolts and nuts. Follow the steps below to reduce this risk.

### 3.2.1 Reduce the friction coefficient

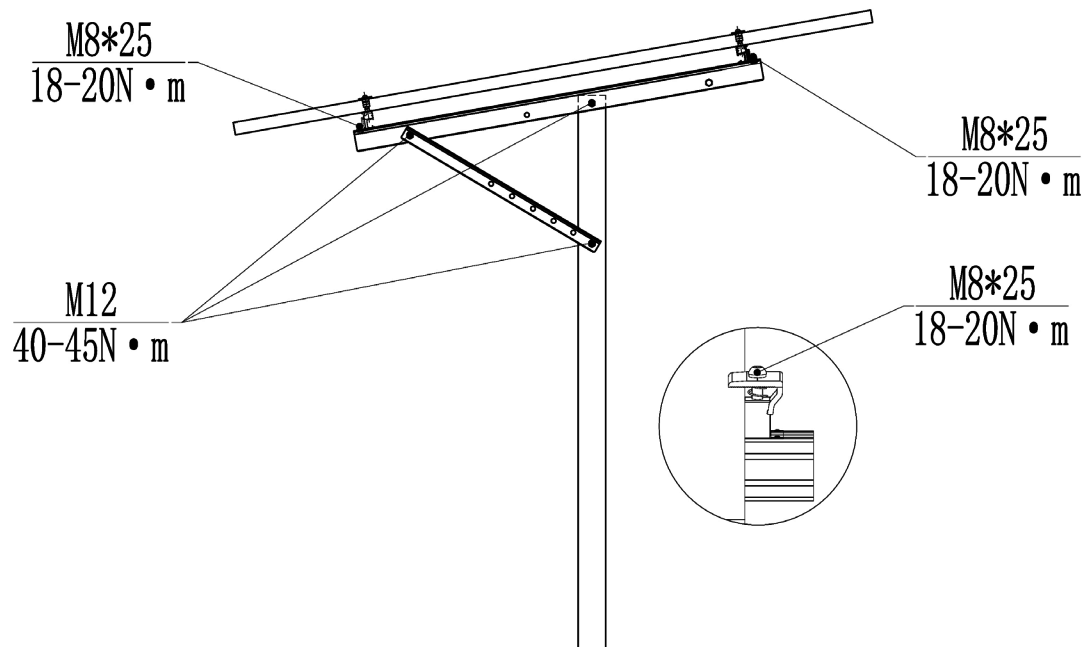
- (1) Ensure that the thread surface is clean (no dirt or contaminant).
- (2) Apply lubricant (grease or 40# engine oil) to fasteners prior to tightening to avoid galling or seizing in the threads.

## 3.2.2 General installation instructions

- (1) Apply force to fasteners in the direction of thread.
- (2) Apply force uniformly to maintain required torque.
- (3) Professional tools and tool belts are recommended.
- (4) Avoid using electric tools for final tightening.
- (5) Avoid working at high temperatures.

## 3.2.3 Safe Torques

Please refer to safe torques defined in this guide as shown in the figure below. If power tools are required, Clenergy recommends the use of low speed only. High speed and impact drivers increase the risk of bolt galling (deadlock). If deadlock occurs and you need to cut fasteners, please make sure that there is no load on the fastener before you cut it. Avoid damaging the anodized or galvanized surfaces.



## 3.3 Installation Dimensions

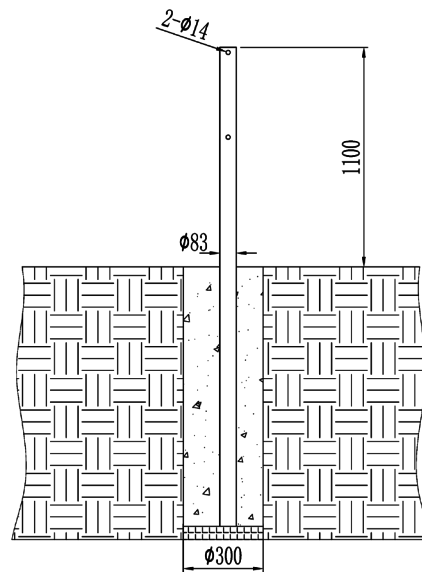
All drawings and dimensions in this installation guide are for generic reference. The PV-ezRack PostMount 1-A for XL Panel is to be optimized to suit specific conditions for each project and documented in engineering drawings. As a result, major components of the PV-ezRack PostMount 1-A for XL Panel may be provided in sectional sizes and lengths that vary from those shown in this guide. The installation operations detailed in this instruction guide remain the same regardless of the component size. In case you need to do any on-site modifications or alteration of the system in a way that would be different from engineering drawings, please provide marked up drawings/sketches for Clenergy's review prior to modification for comment and approval.

## 4. Installation Instruction

### 4.1 Pole 83\*2400 Installation

Dig a hole with the diameter of 300 mm.

Place the pole into the middle of the hole and fill it with concrete. Maintain the position of the post. The allowed vertical tolerance is  $\pm 2^\circ$ . Keep the axle of the 2-  $\varnothing 14$  holes parallel to East-West; keep the vertical angle deviation within  $\pm 5^\circ$ . For more than one system on one site maintain all the axles of 2-  $\varnothing 14$  holes aligned.



### 4.2 PostMount 1-A Kit Installation

4.2.1 As show in figure on the right, with M12 \* 120 hex bolts and nuts to lock Angle Steel 63\*40\*1250 on the Pole. And then use M12 \* 120 hex bolts and nuts to lock supporting rod 40 \* 40 \* 682 on the Pole.

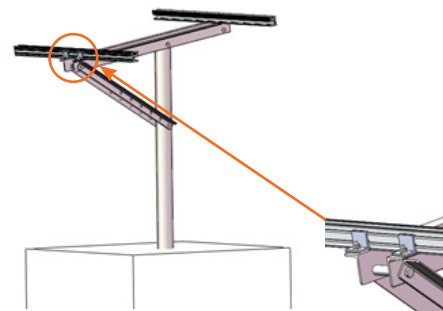
**Note: supporting rod around multiple holes which can be adjusted by adjusting the mounting, adjustable angle of  $10^\circ$ ,  $20^\circ$ ,  $30^\circ$ ,  $40^\circ$ ,  $50^\circ$  and  $60^\circ$ .**

Recommended torque for M12 bolts is 40~45 N·m



4.2.2 As show in figure on the right, place the ECO Rail on Angle Steel. Use the Cross Connection Clamp, Cup head square neck bolts M8\*25, Hexagon nut with flange M8 to lock on the Angle Steel 63 \* 40 \* 1010

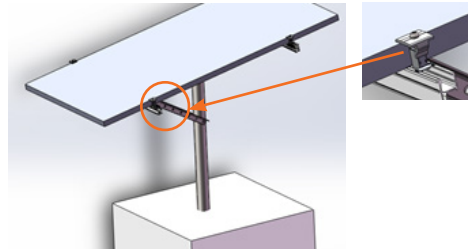
Recommended torque for M8 bolts is 18~20 N·m



# Installation Instruction

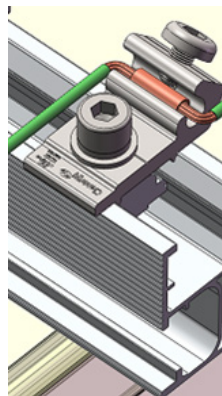
4.2.3 Position the PV Panel landscape by aligning the centre line with the ECO Rail. And fix the PV Panel to the Rails by using Universal Clamps.

Recommended torque for M8 bolts is 18~20 N·m

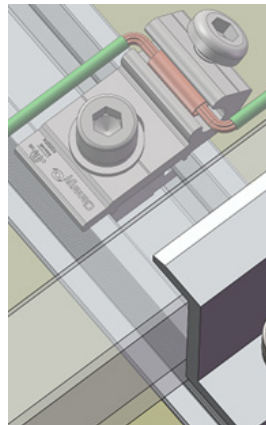


There are three solutions for Grounding Lug installation.

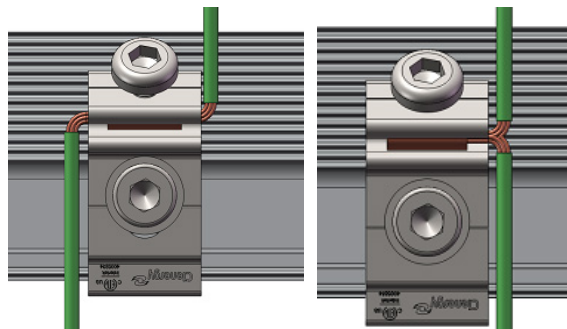
-Solution 1 Fix the Grounding Lug at the end of Rail as shown in the figure on the right.



-Solution 2 Fix the Grounding Lug at the Rail where just under the PV Module as shown in the figure on the right.



-Solution 3 Fix the Grounding Lug at the side channel of Rail as shown in the figure on the right.





## 5. Warranty

### 10 year limited Product Warranty, 5 year limited Finish Warranty

Clenergy (Xiamen) Technology co. Ltd warrants to the original purchaser ("Purchaser") of product(s) that it manufactures ("Product") at the original installation site that the Product shall be free from defects in material and workmanship for a period of ten (10) years, except for the anodised finish, which finish shall be free from visible peeling, or cracking or chalking under normal atmospheric conditions for a period of five (5) years, from the earlier of 1) the date the installation of the Product is completed, or 2) 30 days after the purchase of the Product by the original Purchaser ("Finish Warranty").

The Finish Warranty does not apply to any foreign residue deposited on the finish. All installations in corrosive atmospheric conditions are excluded. The Finish Warranty is VOID if the practices specified by AAMA 609 & 610-02 – "Cleaning and Maintenance for Architecturally Finished Aluminum" ([www.aamanet.org](http://www.aamanet.org)) are not followed by Purchaser. This Warranty does not cover damage to the Product that occurs during its shipment, storage, or installation.

This Warranty shall be VOID if installation of the Product is not performed in accordance with Clenergy's written installation instructions, or if the Product has been modified, repaired, or reworked in a manner not previously authorized by Clenergy IN WRITING, or if the Product is installed in an environment for which it was not designed. Clenergy shall not be liable for consequential, contingent or incidental damages arising out of the use of the Product by Purchaser under any circumstances.

If within the specified Warranty periods the Product shall be reasonably proven to be defective, then Clenergy shall repair or replace the defective Product, or any part thereof, at Clenergy's sole discretion. Such repair or replacement shall completely satisfy and discharge all of Clenergy's liability with respect to this limited Warranty. Under no circumstances shall Clenergy be liable for special, indirect or consequential damages arising out of or related to use by Purchaser of the Product.

Manufacturers of related items, such as PV modules and flashings, may provide written warranties of their own. Clenergy's limited Warranty covers only its Product, and not any related items.

# Certification Letter



21 January 2019

Clenergy Australia  
1/10 Duerdin Street  
Clayton, VIC 3168

## Array Frame Engineering Certificate

### Postmount PM1-A/2100 Installation

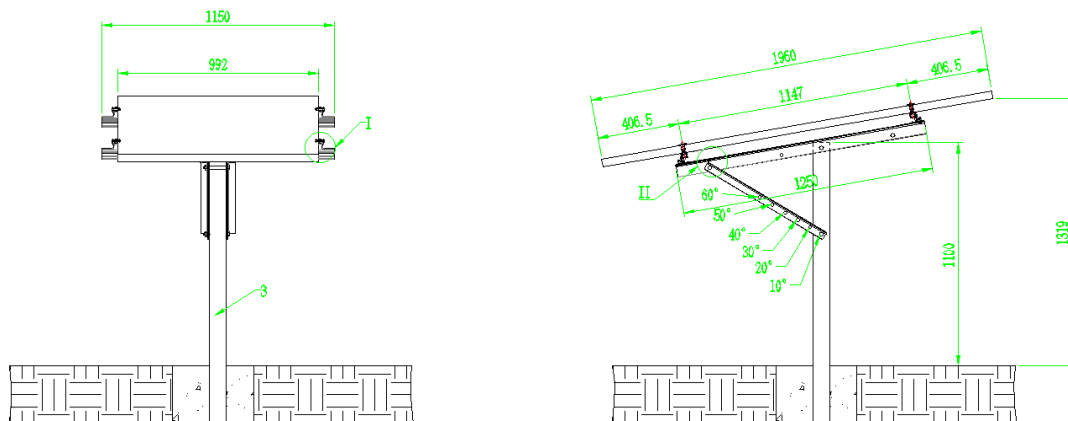
MW Engineering Melbourne Pty Ltd, being Structural Engineers within the meaning of Australian and NZ Building Regulations, have carried out a structural design check of the PV-ezRack Postmount PM1-A/2100 within Australia. The design check has been based on the information in the *PV-ezRack PM1-A/2100 Planning and Installation Guide* and schematic drawings of the system components, provided by Clenergy Australia.

Part number	Description
ER-AP-PM1/A-LP	PV-ezRack PostMount 1-A Kit: <ul style="list-style-type: none"><li>- PV-ezRack ECO Rail 1150mm.</li><li>- Left and right supporting rod (bracing), angle steel.</li><li>- Left and right supporting beam, angle steel.</li></ul>
ER-P-83/2400	Pipe Diameter $\varnothing 83_5$ , total length 2400 mm, steel
C-U-/30/46-G	PV-ezRack Universal Clamp for frame height 30-46

We find the Postmount PM1-A/2100 to be structurally sufficient for Australian and New Zealand use, based on the following conditions:

- Wind Loads to AS/NZ1170.2:2011, Amendment 4-2016:
  - Wind Terrain Category: 2;
  - Wind average recurrence interval of 100 years- for ultimate state, 25 years-service-ability;
  - Wind region A, B, C & D;
- Max Solar Panel Length 2.1m, width 1.1m;
- Yield Strength:

- Steel 300 MPa,
- Aluminium 240 MPa;
- Maximum tilt angle options: refer to tables;
- Dimension as shown here on the picture;



### Maximum Tilt Angle Options

	<b>Wind Region</b>			
	<b>Region A</b>	<b>Region B</b>	<b>Region C</b>	<b>Region D</b>
Wind speed (m/s)	41	48	59	73
Maximum tilt angle (°)	60	60	20	10
<b>Soil Type</b>	<b>Post Embedded in concrete pier: 300 mm diameter concrete piers minimum depth (m)</b>			
<b>Hard class soil</b> [Gravels; dry (hard) clays]	0.60	0.65	0.58	0.67
<b>Very Firm class soil</b> [Dry (Stiff) clays; clayey sands; coarse sands; compact sands]	0.62	0.70	0.60	0.70
<b>Firm class soil</b> [Damp clays; sandy clays; damp sands]	0.70	0.78	0.66	0.78
<b>Soft class soil</b> [wet clays; silty loams; wet loose sands]	0.80	0.92	0.78	0.93



Notes:

1. Terrain Category 2 (TC2) refers to open terrain, including grassland, with well-scattered obstructions having heights generally from 1.5m to 5m, with no more than two obstructions per hectare. This certificate will only cover Postmount PM1-A/2100 installed on TC2.
2. Panel weight calculated: 28kg
3. Solar Panels structural check by others.
4. Other piers dimensions are possible, contact Clenergy, if required.
5. For concrete pier foundations, use 25Mpa strength concrete (minimum).
6. The scope of this certification is for projects located at a maximum altitude of 100m above sea level. No snow loads have been assessed.
7. If depth of footing is less than length of post below ground (embedment depth of post) the post must be cut to suit the new level.
8. Footing depths are for reference only. The characteristics of the soil must be checked on site by a technical expert. A soil report assessment is always recommended and Clenergy must be informed on the outcome of the soil report.

Construction is to be carried out strictly on accordance with the instruction manual. This work was designed in accordance with the provisions of Australian Building Regulations and in accordance with sound, widely accepted engineering principles.

Should you have any queries, do not hesitate to contact us.

Best Regards,

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## Worldwide Network



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