

TEST PROGRAM: AUTO TEST

Objective:

The aim of this test is to exercise batteries to maintain optimum performance. This is the recommended method in routine maintenance of batteries.

The Auto Test reconditions Nickel chemistry batteries that do not reach target capacity. Reconditioning is to deep discharge below 1V/cell with a controlled current so that the large crystals inside the battery can be broken down to restore the battery to fully capacity. This is applied to all Nickel-based batteries.

Other chemistry rechargeable batteries are not reconditioned, but exercised instead. Batteries in use are typically cycled every three months on Auto. If batteries are failing prematurely, increase frequency of service by Auto testing.

Procedure and Standard:

The battery is first cycled to determine its true capacity. If NiCd and NiMH batteries do not meet the target capacity at the end of a discharge cycle, they are reconditioned to reduce battery memory. Following recondition, the battery is cycled again to determine the recovered or final capacity. The battery is fully charged before test finishes.

SLA, Li-ion and Li-Ph batteries are cycled once. If it fails, another cycle will be carried out again. Reconditioning is not performed for these batteries. The duration of Auto Test is:

- 2.5 to 10 hours for Nickel chemistry batteries
- 20 to 40 hours for SLA
- 6 to 20 hours for Li-ion and Li-Ph with default C-codes.

Equipment:

Cadex C5100



Cadex C7x00



Cadex C8000



Vencon UBA



Result:

Detailed display shows cell voltage, analyser charge or discharge current in mA, battery temperature and duration of service. Batteries considered in good condition shall be greater than 80% under recommended test settings of manufacturing datasheet.

Note: C5100 can only test Li-ion battery up to 7.4V.

Sample reports on following page/s.



Sydney: (02) 9519 1200 **Perth:** (08) 9302 5444

Melbourne: Brisbane:

(03) 9872 6422 (07) 3387 7711 EMAIL: sales@master-instruments.com.au WEB: www.master-instruments.com.au



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Sample Report 1: CADEX

BatteryShop Report Master Instruments

2/1/2016 7:03:16 AM

Battery Information

Battery ID: N/A
Battery manufacturer: BANKSYS ATOS
Battery model: 3032610137
Used in: Payment Terminals
Customer: Sample Company

Service Information

Service ID: 20943 Port/Station number: 10/2 (7450ER/1.1) Start date: 1/29/2016 7:02:11 AM End date: 1/29/2016 1:30:18 PM **Duration:** 0:6:28:7 [dd:hh:mm:ss] Charge cycles: 2 Discharge cycles: 1 0 Recondition cycles: Station program: Auto 80% Target capacity:

Battery Status

 Capacity:
 94%, 94%

 State-of-health:
 N/A

 OhmTest:
 313 mOhms

 Test result:
 PASS

 Fault code:
 N/A

Battery Parameters

LiPh Battery chemistry: 3.30 Volts Nominal voltage: Battery rating: 600 mAh Charge rate: 360 mA Discharge rate: 120 mA Capacity offset: 0% Temperature sensing: 5C - 45C Max. charge voltage: 3.60V/Cell Standby voltage: 3.45V/Cell End of charge: 0.03C End of discharge: 2.00V/Cell

Service Notes

N/A

BatteryShop Report: 7.1.1.0.8 - C7400ER C-Series/1.1



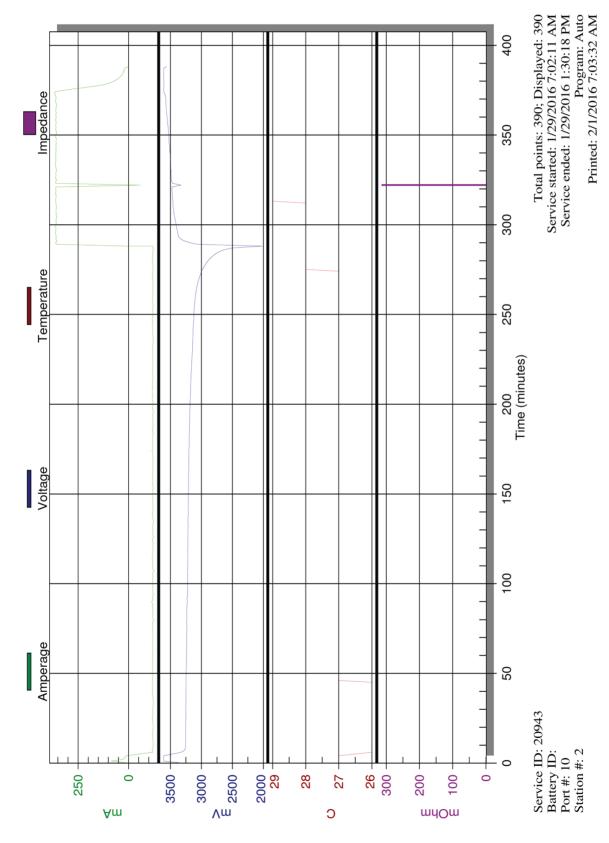
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Sample Report 1: CADEX





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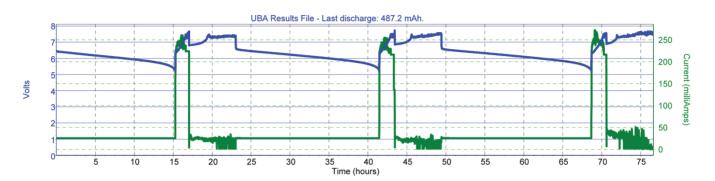
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Sample Report 2: UBA



Battery Analysis Results

BAR: S:\USERDATA\JoshyP\Backup\UBA4_DATA\SLA 3 Cycle 2.5V Per Cell Charged.bar Filename: D:\Vencon\UBA4_DATA\6V 500mA SLA PS-605WL New Stock # 14.uba Serial number: 6875 Chan1 Number of cells: 3 Rated capacity: 500.0 mAh Start time: 2011-10-07 15:54

Summary: Capacity: 386.2mAh (77.2% rated). Fail. Capacity: 466.3mAh (93.3% rated). Pass. Capacity: 487.2mAh (97.4% rated). Pass.

SLA Discharge

Duration (h:m:s): 15:15:43

Duration (n.m.s): 15:15:43
Load current: 25:36 mA
Cut-off voltage: 1.750 V
Battery discharged capacity: 386.2 mAh
Exit condition: Battery cut-off voltage reached

SLA Fast Charge

Duration (h:m:s): 01:45:48 Charge current: 200.0 m/ 200.0 mA Battery charged capacity: 326.2 mAh Exit condition: Final charge current reached

SLA Float Charge Duration (h:m:s): 06:00:00

Charge current: 25.00 mA
Battery charged capacity: 137.5 mAh
Exit condition: Maximum time reached

Goto Branching SLA Discharge

Duration (h:m:s): 18:24:50 Load current: 25.70 mA Cut-off voltage: 1.750 V
Battery discharged capacity: 466.3 mAh

Exit condition: Battery cut-off voltage reached

SLA Fast Charge

Duration (h:m:s): 01:59:19 200.0 mA Charge current:

Battery charged capacity: 401.3 mAh Exit condition: Final charge current reached SLA Float Charge

Duration (h:m:s): 06:00:00
Charge current: 25.00 mA
Battery charged capacity: 117.4 mAh
Exit condition: Maximum time reached Goto

Branching

SLA Discharge
Duration (h:m:s): 19:14:00
Load current: 25.75 mA
Cut-off voltage: 1.750 V

Battery discharged capacity: 487.2 mAh
Exit condition: Battery cut-off voltage reached

SLA Fast Charge Duration (h:m:s): 01:56:36

Charge current: 200.0 mA
Battery charged capacity: 396.9 mAh Exit condition: Final charge current reached SLA Float Charge

Duration (h:m:s): 06:00:00 Charge current: 25.00 m/s 25.00 mA Battery charged capacity: 167.4 mAh Exit condition: Maximum time reached

Branchina

Exit condition: Count 3 iterations



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